



HOW TO USE FLOQUIL MODEL RAILROAD COLORS

SELECTED BY AS THE BEST

Portions of this kit have been prepared with FLOQUIL MODEL RAILROAD COLORS.
To obtain a perfect color match, use only Floquil Model Railroad Colors. Follow directions
for application on card (facing page).
PAINTING: Railroad Colors may be thinned to any consistency. Thinning is required if
large areas are to be covered, when using air-brush, etc. Thin 10%, add Floquil Dio-Sol
and 5-10% Floquil Glaze, to assure perfect color when used with Floquil Dispenser for thinning
and for cleaning your equipment.

BRUSH APPLICATION: Stir colors thoroughly before and during use. Use a good grade, soft, water color brush.
Clean your bristles in Floquil Dio-Sol before and right after using Floquil Colors. Apply the
colors liberally, F-L-C-L-J-K-G three on with light, quick strokes. Drown in one direction
with a stiff brush.

AIR-BRUSH: Thin 10% to 25-40% Floquil Dio-Sol. Add 10% Floquil Glaze. Clean air-brush
immediately after use with Floquil Dio-Sol.

SURFACES

METAL: For perfect adhesion on zamac, brass and other difficult surfaces, roughen
lightly with a scotchette before applying color. Let dry 30-60 minutes. In white zinc gal-
vanized metal, "tin" or aluminum, clean with Floquil Dispenser. Drying is not required. Stroke an
even, fine, "feather" line, back with stiff brush held firmly 3-4 inches from object. Brake
2-30 minutes, rotating object.

WOOD AND POROUS SURFACES: Finish with fine sandpaper, and clean with
Floquil Dio-Sol before painting. If preferred, prime with a solution of 50% Floquil Dio-Sol
and 50% Floquil Glaze. Allow 4-6 hours between priming and painting.

**FLOQUIL MODEL RAILROAD COLORS ARE AT YOUR DEALER IN A COMPLETE
RANGE OF COLORS FOR ROLLING EQUIPMENT AND SCENERY.**

WESTERN UNION MATERIAL CAR
DESIGNED AND MADE FOR ■ BY
NORTHEASTERN SCALE MODELS, INC.

FROM
NORTHEASTERN SCALE MODELS, Inc.
BOX 425
METHUEN, MASS. 01844

KIT NO. NMA ALL 6 FIT RAIL LINE NMA
MANUFACTURED
HO

RND LINE NMA
ROUNDHOUSE
MADE
HO

RAIL LINE NMA
GEAR BOXES
PLASTIC GEAR BOXES X-30 1/25 dozen per
BRASS GEAR BOXES X-45 20 per

MANTUA
To cover the bottom with Manton coupling, reverse
cover and use single pin, 7/16" in base on the
other side and 5/16" removed.

RAIL LINE NMA
For use with the Rail Line NMA & coupling, reverse
gear boxes. 7/16" reverse pin on other side only
if it is to be removed.

MANTUA
Products Co.
100-101 Franklin Street
Boston, Mass.
Telephone: T-1-2222
American Bronze
Brass
Copper
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Gum Metal
Diecast
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Platinum Green
Platinum
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PRELIMINARY. Do these jobs FIRST for easy assembly.

1. Temporarily fasten the scribed inner floor and inner roof together and cut notches along the edges. These notches will be the door track. Check the depth of the notches so that they will be slightly deeper than the thickness of the doors.
 2. Install windows in the openings in the painted sides. The plastic windows should fit INTO the opening and behind the $\frac{3}{64}$ " angle. Be sure that the painted side of the windows faces out.
 3. Trim the center sill according to the template. Cut the brake lever slots and cement the $\frac{3}{64}$ " angles in place.
- ASSEMBLY.
1. Cement the inner floor to the sub-floor, making sure that it is centered with the same space at each end. Attach ends and inner roof.
 2. The sides are slightly over-size to allow for shrinkage during the shelf-life of the kit. Trim so that the gap at the top is $\frac{1}{16}$ ". Cement the sides in place. When cement is dry, check the door track is free of cement. Install the door frame. When cement is dry, check the doors for free opening.
 3. Install the end door. Do not attach the diaphragm at this time. Paint the side doors and interior. Trim the outer roof sections so that the overhang at the car ends is barely $1\frac{1}{32}$ ".
 4. Assemble underframe. Attach roof valence, side stops and diaphragm.
 5. Install brake system, followed by end sills, track irons and miscellaneous hardware.
 6. Paint entire car Pullman green except for smoke jacks which are dull black. Although it was built in 1929, the particular car from which this kit was derived is "Mossy and new looking". A weather beaten appearance would be out of place for this car.
 7. As with all RECREATION KITS, if a part is missing or damaged, or if you spoil a part, write to RECREATION SEAL TOOLS, Inc., Ballard Valley, Wisc. for free replacement.

WINDOW ARRANGEMENT REVERSE SIDE.

$2\frac{5}{8}$ "

$\frac{15}{16}$ "
 $\frac{1}{32}$ "

INNER FLOOR
INNER ROOF

